



# Sx-1000

# HIGH PERFORMANCE ACRYLIC SEALANT













Sealex Sx-1000 is a high performance acrylic polymer sealant formulated to provide an elastic seal to almost all substrates.

Sealex Sx-1000 is designed to meet the standards of ASTM C-920 and approved for government projects.

- Permanently Flexible
- Adheres to Most Surfaces
- Paintable
- Solvent Free / Odourless
- Isocyanate and Silicone Free
- Easy to Clean Up
- Water Based
- Low VOC
- Non Sagging





#### **COMPANY PROFILE**

CHIANG MAI

PHITSANULÖK

PATHUM S

RAYONG

RATCHABURI

Sealex Chemical Co., Ltd. is a sealant and adhesive manufacturer subsidiary of the Inno-Cons Group of companies. Inno-Cons is a major supplier of construction material throughout the Kingdom of Thailand and South East Asia since 1992, focusing on construction products for metal building, pre-fabricated building, aluminum & glass, and precast concrete markets.



# Products offered by Sealex include:

- Hybrid Sealant offering less-stain, less dirt pick-up, anti-fungus, Low VOC, paintable sealant for perimeter, wall joints, and all weather applications.
- Hybrid Sealant Technology offers non-solvent, Low VOC adhesives for flooring, automotive and no-nail applications.
- High performance Silicone and Acrylic Sealants.

KHON KAEN

SURIN UBONS

# YOUR SATISFACTION, OUR PRIORITY

12 Distribution Centers

Sales Team

**Customer Relations Team** 

**Delivery Team** 

**Technical service** 

**Quality Management System** 

**Export Markets** 

Covering the entire Kingdom of Thailand

Knowledgeable and professionally trained sales team.

Highly experienced team for handling all inquiries and after

sales services.

Strong logistic team to fulfill all nationwide deliveries on time.

Expert technical teams ready to serve and assist all technical

matters.

QMS Standards of ISO 9001:2015 for consistently providing quality products and services to customers and regulatory

requirements.

Partnered and exported to Asia Pacific countries







· Product training for customers







On site Technical Service



• Customer Care Service that our competitors and business associates speak about.







Features	Benefits	
Adheres to most Surfaces and Materials	Versatility and flexibility in applications	
Long Term Flexibility	Unlike most of the other brands that quickly hardens up, Sealex Sx-1000's Japanese formulation provides long term flexibility and approved by Singapore government's Housing and Development Board for all public housing and commercial projects.	
Isocyanate and Solvent Free	Safe to applicators and also people occupying the property in enclosed areas.	
Mold Resistance	Resistance to mold suitable for sanitary application	
Advanced Formulation	Capable of excellent water resistance after cure and exterior application	
Paintable	Once cured can be painted with oil and non-oil based paints	

# **Applications**

- Sealing aluminium, steel, timber and PVC window and door frames to concrete and other substrates
- Sealing interior joints of build-in furniture and external joints to walls
- Seal air-conditioner ducts
- Seal plaster and ceiling boards joins and gaps
- Seal skirting and cornices around rooms
- Sealing cracks on plasterboards, bricks, concrete before painting
- Sealing movement joints & crack filling before decorations

# **Compliance and Approvals**

- ASTM C920, Type S, Grade NS, Class 12.5 tested by TUV SUD
- Singapore Government's Housing & Development Board (HDB) Approval List

## Limitation

- Avoid applications on damp surfaces as dampness significantly extends curing time.
- Avoid exposing to water until after fully cured
- Not suitable for submerged or permanently wet areas
- Not suitable for abrasive or physical abuse applications
- Do not apply externally where rain is present

# **Technical Specification**

Appearance	Extreme white single part smooth thixotropic paste	
Chemical	Water based acrylic	
Specific Gravity	Approximately 1.50 to 1.65	
Hardness (Shore A)	20 to 30 after 7 days	
Full Cure	3-15 days (depending on thickness, humidity & temperature)	
Tack Free Time	10 to 30 min (depending on humidity & temperature)	
Volume Shrinkage	10% to 15%	
Service Temperature	-15°C to 75°C	
Movement Capability	Low to medium ±12.5%	
Durability	Approximately up to 15 years when used as	
	recommended	
Shelf Life	Up to 18 months when stored correctly	
Packaging	Cartridge: 460 g. Sausage: 300ml. 600 ml.	

# Size of Packaging & Accessory





## Compliance and Approvals

- ASTM C920, Type S, Grade NS, Class 25 tested by TUV SUD
- Singapore Government's Housing & Development Board (HDB) Approval List

TEST	'Sealex Sx-1000'	ASTM C920 : 2008 Standard Specification For Elastomeric Joint Sealants
Staining And Colour Change	No Staining and no colour change	The sealant shall not cause any visible staining on the top surface of a white cement mortar base
2. Extrudability	>10 ml/min	Type S (single component), grade NS (non-sag or gunnable sealant) shall have an extrusion rate time of not < 10ml/min
3. Rheological (Flow) Properties	Vertical displacement: 0 mm sag Horzontal diisplacement: No deformation	Grade NS (non-sag) or gunnable sealant shall have flow characteristics such that it does not sag > 4.8 mm in vertical displacement and shall show no deformation in horizontal displacement (refers to Types II and IV sealants)
Indentation Hardness Test piece 1, average Test piece 2, Average	40 40	T (traffic) sealant shall have a hardness reading of not <25 or >50 after being properly cured NT (non-traffic) sealant shall have a hardness reading of not <15 or >50 after being properly cured
5. Tack-Free Time	No transfer of test specimens to the polyethylene film	There shall be no transfer of the sealant to the polyethylene film when tested at 72 hours
Adhesion & Cohesion Under Cyclic Movement,	No bond failure	The total loss in bond and cohesion areas among the three specimens tested for each surface shall not be >9 cm 2 with mortar substrates
7. Effects Of Heat Ageing On Weight Loss, Cracking And Chalking, average	3.2% No cracking and chalking	The sealant shall not lose >7% of its original weight or show any cracking and chalking
Effects Of Accelerated Weathering	No cracks after UV exposure and bend test	The sealant shall show no cracks after the specified UV exposure and shall show no cracks after exposure at cold temperature and the bend test
9. Adhesion-In-Peel, average	25.6 N (5.8 lbf)	The peel strength for each individual test shall not be <22.2 N (5 lbf) and the sealant shall show no>25% adhesive bond loss for each individual test
10.Material Identification/ Verification By FTIR	Acrylic - based material (refer to Figure 1)	-

# LIMITED WARRANTY

The information contained in this document offered in good faith is believed to be accurate. However, as it is beyond our control on the conditions and methods of use of our products by our clients the information contained in this document should not be used in substitution for customer's tests to ensure that our products are safe, effective, and fully satisfactory for the intended end application.

Sealex warranties that all Sealex products meet the specifications herewith at the time of shipment. In the event of breach of such warranty Sealex is limited to refund of purchase price or replacement of any product shown to be other than as warranted.





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